

## Abstract (in conjunction with Fig. 1)

The invention relates to a method and device for erecting (flat) blanks (12) for cartons, collapsible boxes, trays (11) or the like. Said blanks (12) are moved before an aperture (16) of a forming shaft (17) and introduced therein with a forming punch (20, 22), which in particular can be raised and lowered, with parts of

5 the blank (12) being erected, in particular those in the region of side walls (15) and longitudinal walls and/or transverse walls of the carton or the like.

According to the invention, after a blank (12) has been pushed into the forming shaft (17), the forming punch (20, 22) is moved at least partially outside of the

10 forming shaft (17) to a position in front of the aperture (16) of the forming shaft (17). It is preferably provided that the forming shaft (17) is assigned at least two forming punches (20, 22), which are moved respectively in succession to press a (separate) blank (12) into the forming shaft (17). The forming punches (20, 22) are pivoted out of the forming shaft (17). The forming punches (20, 22) are preferably

15 pivoted out of the forming shaft (17) in a direction opposite to the direction in which the blanks (12) are pressed into the forming shaft (17).

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